








## Spare part list for profile laminating machines 2010

	Article	Article number
	Pressing roll complete 15mm, Ø 70mm	277.14.00
	Pressing roll complete 25mm, Ø 70mm	277.15.00
	Pressing roll complete 50mm, Ø 70mm	277.16.00
	Pressing roll complete 100mm, Ø 70mm	277.17.00
	Pressing roll complete 200mm, Ø 70mm	277.19.00
	Roll complete 400/450mm, Ø 70mm	277.33.00
	Protection foil roll complete 400/473mm, Ø 70mm	564.18.00

**All rubberized pressing rolls are available in another shore hardness too!  
Standard 60° Shore**










	Article	Article number
	Pressing roll 15mm without axis, Ø 70mm	117.02.45
	Pressing roll 25mm without axis, Ø 70mm	117.02.43
	Pressing roll 50mm without axis, Ø 70mm	117.02.44
	Pressing roll 100mm without axis, Ø 70mm	117.02.42
	Pressing roll 200mm without axis, Ø 70mm	297.12.42
	roll 400mm without axis, Ø 70mm	117.02.41
	Protection foil roll 400mm without axis, Ø 70mm	117.02.41
	Transport roll 20mm, Ø 190mm	117.02.21









**All rubberized pressing rolls are available in another shore hardness too!  
Standard 60° Shore**







	Article	Article number
	Special roll aluminium Ø 70mm	117.22.00
	Special roll PVC peaked Ø 70mm	277.20.00
	Special roll rubber peaked 45°, Ø 70mm 60 Shore	277.14.00
	Special roll rubber peaked 45°, Ø 70mm 80 Shore	277.14.00
	Special roll rubber peaked 60°, Ø 70mm 60 Shore	277.14.00
	Special roll rubber peaked 60°, Ø 70mm 80 Shore	277.14.00
	Special roll round, Ø 70mm 60 Shore	277.14.00
	Special roll round, Ø 70mm 80 Shore	277.14.00

**Special roll will be only according receipt any drawings manufactured!**









**All rubberized pressing rolls are available in another shore hardness too!  
Standard 60° Shore**











	Article	Article number
	Axis for roll 15mm	117.02.51
	Axis for roll 25mm	117.02.50
	Axis for roll 50mm	117.02.49
	Axis for roll 100mm	117.02.48
	Axis for roll 200mm	297.12.48
	Axis roll 450mm	533.10.09
	Axis protection foil 473mm	564.02.47
	Driveshaft	117.02.30
	Bearing for pressing roll	0402117








	Article	Article number
	Shim	429.02.38
	Shim holder 105mm Ø 25mm	117.02.36
	Roll holder 330mm Ø 25mm	117.02.37
	Adapter	117.02.40
	Adapter round	515.02.88
	Knife holder spring borne	8011700
	knife holder easy	1171700
	Special blade 10 pcs.	07124


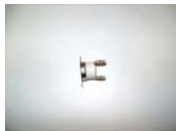




	Article	Article number
	Primer pump 8l	06051011
	Primer tube D = 6/8mm	080713
	Primer tube D = 8/10mm	0807133
	Primer felt	061921036
	UV-lamp	05092000
	UV- fluorescent tube	05091101

	Article	Article number
	Coating roller complete (3 Holes)	2791200
	Coating roller complete MNr.653 (4 holes)	611.12.00
	Coating roller	299.11.50
	Heating cartridge S (pre melter) d = 12,5mm	051521252
	Heating cartridge L (application bowl?) d = 16mm	05152163
	Thermo element for pre melter	056611
	Counterpart for thermo element N20/21 M12x1 25mm	056621
	Gasket for coating roller	160.11.16
	Sensor for glue level	0502141
	Emergency stop switch	0507071

	<b>Article</b>	<b>Article number</b>
	Circular scrubber	060650808
	Hot air blower HG2000	06145
	Hot air blower HG5000 with digital read out	061451
	Temperature measuring unit	061457
	Nozzle bended	061230751
	Nozzle straight	06123075
	Heat radiator Elstein	05153301
	Heat radiator Elstein with thermo element	05153302

	Article	Article number
	Primer felt holder 150mm	1170400
	Primer felt holder 300mm	1174000
	Sealing washer – roller gasket on the face	1601158
	Gasket ring – roller gasket on the face	1601159
	Cord 2,5mm length appr. 1m for primer felt holder	0405225
	Cord 5mm length appr. 1m for glue premelter	040525
	Silicon glue 90ml	07102
	Primer felt holder 35mm	1174100
	Primer felt holder 80mm	1174200
	Primer felt holder 500	1174300

	Article	Article number
	Foil edge sensor incl. cable	051223
	Membrane for primer pump	0605102
	Roll bearing in front + behind incl. gaskets	6111198
	Bearing for closing deflector right + left incl. gaskets	6111199
	Automatic foil positioning unit	061444
	Teflon-coated primer filter	5640506
	Dry air granulate with bush	0605204

	Article	Article Number
	air bag 3m	051551
	bimetallic switch (excess temperature)	051622
	electromagnetic valve pivoting cylinder roll	060319201
	electromagnetic valve dry air impulse	060319072
	pivoting cylinder	06031602252
	infrared heater	05153551